



## **DOMING SET UP REQUIREMENTS**

### **WORKSPACE**

- Minimum label size .25" x .25"
- Maximum 15" x 23"

### **REGISTRATION SET UP**

- Label sheet must have a minimum of 2 edge (90°) registration
- 4 sided symmetrical edge trim preferred
- Supply 15% OVERS for set-up and loss  
(Percentage may decrease depending on job size)

### **LINERS\***

- PLASTIC (POLY): Polypropylene, polyolefin, polyester, polystyrene
- PAPER 90# poly coated stay flat liner
- Avoid cutting or nicking into liner
- Labels on liner **MUST** lay flat

\*Contact us for an assessment if an alternative liner has been used

### **LABEL CONFIGURATION**

- .250" perimeter margin
- Minimum .125" consistency between each label

### **RADIUS CORNERS**

- .030" outside minimum
- .060" inside minimum
- Please contact us regarding custom shapes

### **EMBOSSSED ARTWORK**

- .020" maximum height restriction
- Artwork review required; email pdf, tif, jpg or fax.

**KISS CUT** label shape, remove excess material (weed or strip)

### **OVERLAMINATES & VARNISHES**

- These have particular surface tension properties;
- Please call to determine compatibility with our doming process.

### **LABEL SUBSTRATE\***

Non porous, high surface energy substrates: Mylar/Polyester, Lexan/Polycarbonate, Vinyl, Acrylic and Aluminum.

\*Low surface energy substrates such as: Polypropylene, Polystyrene, Polyethylene are **not recommended**.

\*Please contact us if a varnished or foiled paper is to be used to confirm compatibility.